



Optimal Solutions for the Future

BM 2740U



Bridge type machine
with Universal Head

BM 2740U

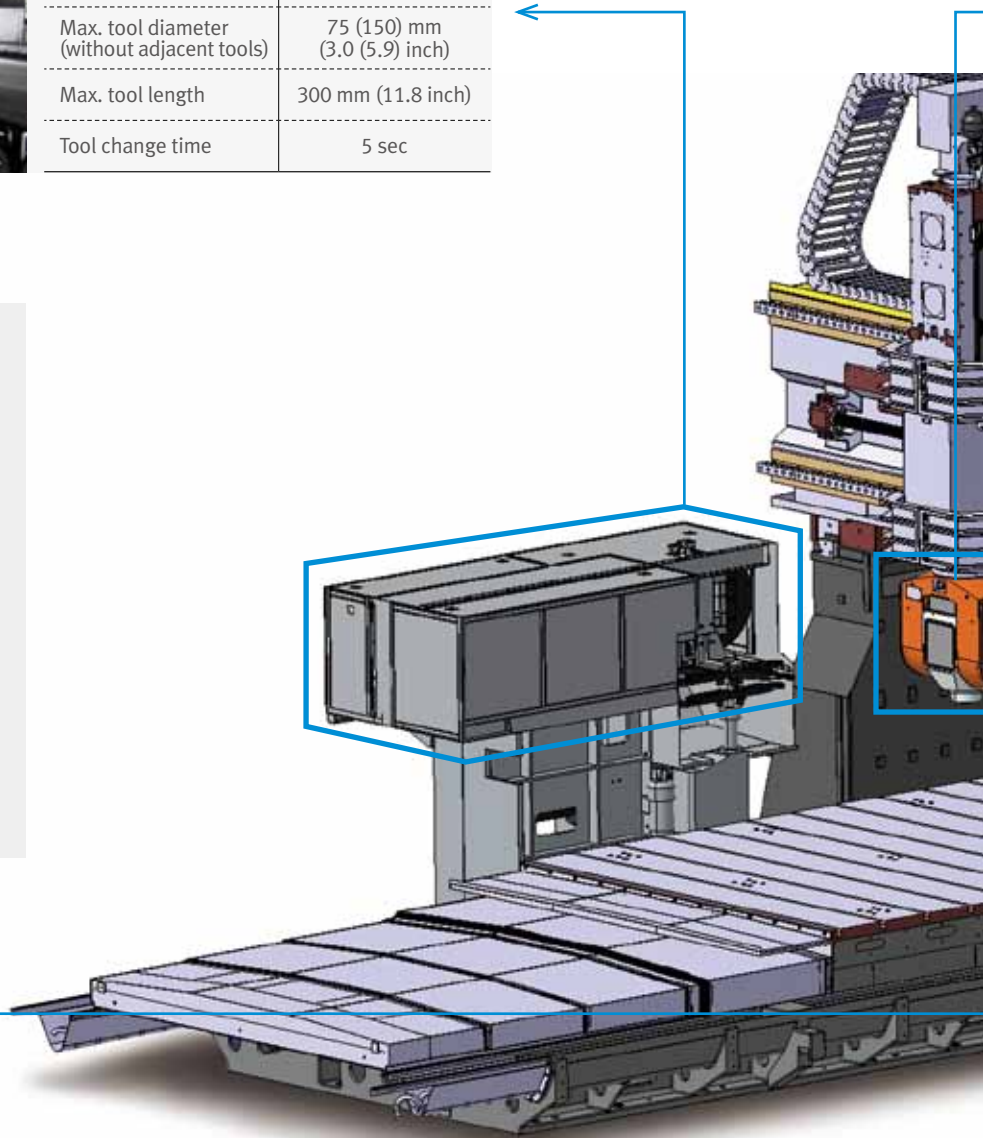
ver. EN 151113 SU

Chain-type ATC



Tool type	HSK-A63
No. of tools	60 EA
Max. tool weight	8 kg (17.6 lb)
Max. tool diameter (without adjacent tools)	75 (150) mm (3.0 (5.9) inch)
Max. tool length	300 mm (11.8 inch)
Tool change time	5 sec

HEIDENHAIN iTNC530



BM 2740U

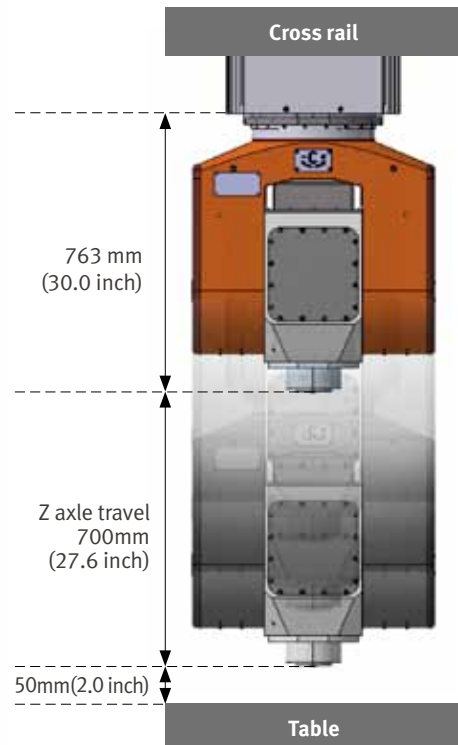
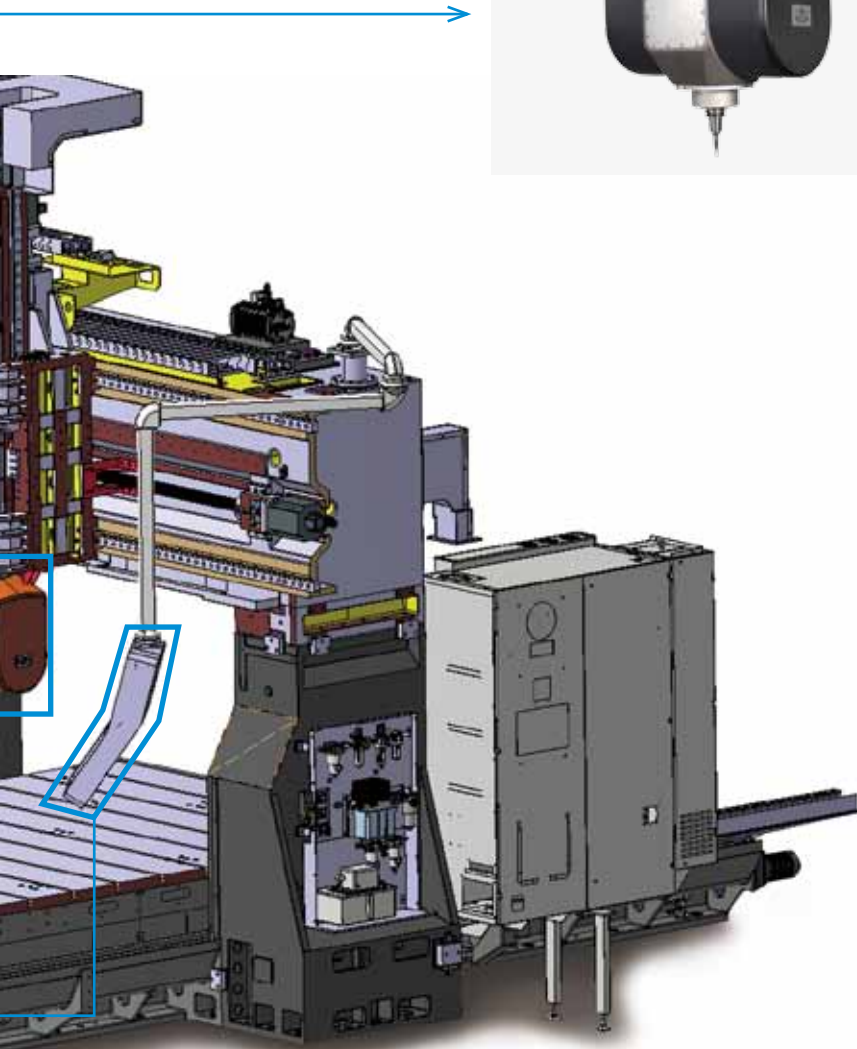
Simultaneous 5-Axis Double Column Machining Center for Processing Large Aerospace Parts

Simultaneous 5-axis cutting is supported by a universal head suitable for processing large aerospace parts. The simultaneous 5-axis performance has been further enhanced by incorporating the HEIDENHAIN CNC system. The design concept focused on user convenience and work efficiency improves productivity with higher added value.

Universal Head (HeadTec)



Spindle speed	18000 r/min
Power	40 kW (53.6 Hp)
Torque(S1/S6 60%)	100 N·m / 138 N·m (73.8 ft-lbs / 101.8 ft-lbs)
Rotating angle (B/C axis)	±110 / ±220
Tool type	HSK-63A



Simultaneous 5-axis cutting realized with a universal head

- 2-axis universal head
- Integrated with the Heidenhain CNC System for high reliability in simultaneous 5-axis machining

Two-face-contact HSK-type spindle suitable for high-speed high-precision cutting

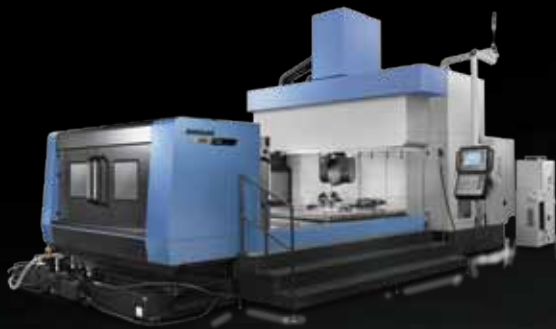
- High speed spindle: HSK-A63 / 18000 rpm

Structure designed for high-precision cutting

- Symmetric double column structure
- Linear scale (X / Y / Z axis)
- Thermal error compensation technology

Main Specifications

BM2740U



Description	BM 2740U
Travel Distance (X / Y / Z)	4000 mm / 2500 mm / 700 mm (157.5 inch / 98.4 inch / 27.6 inch)
Rapid traverse (X / Y / Z)	12 / 16 / 16 m/min
Spindle speed / taper	18000 r/min / HSK-A63
Spindle power / torque	40 kW / 138 N-m (53.6 Hp / 101.8 ft-lbs)
Table size (X x Y)	4000mm x 2500mm (157.5 inch x 98.4 inch)
Table loading capacity	15000 kg (33068.9 lb)
Tool storage capacity	60 ea
NC System	HEIDENHAIN iTNC530

Standard Feature

Footstep
Spindle head cooling system
Coolant gun
Flood coolant
Air curtain
Ball screw nut cooling system
Coolant tank & chip pan
DAFC (Adaptive Feed Control)
DHC (Doosan Heat Control)
Linear scale (X / Y / Z axis)
Potable MPG
Semi splash guard
60 tools magazine

Optional Feature

Air dryer
Through spindle coolant
Air gun
Automatic tool measurement
Automatic workpiece measurement
Coolant chiller
Full splash guard
LCD 1MPG handle
Lift up chip conveyor & bucket
Oil mist collector
Oil skimmer



Doosan Machine Tools

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Optimal Solutions for the Future

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* For more details, please contact Doosan.

* The specifications and information above-mentioned may be changed without prior notice.